



**FORGIA DI  
OSPIATE**

**Manufacturing procedure conformity  
record (MPCR) ISO 17782**

MPCR. No.: NSK002

Rev. No.: 0

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<b>Manufacturer name/address/ Web page:</b>	Forgia di Ospiate Via Villorresi 28/30 Ospiate di Bollate (MI)	
<b>Reference standard</b>	ISO 17782-10/2018 (NORSOK M650 – Revision 4)	
<b>Material designation and MDS No.:</b>	ASTM A182 Gr. F55; NORSOK M630 - MDS D54, Revision 5.	
<b>Manufacturing Procedure Summary doc. No.:</b>	MPS No.NSK002	<b>Rev. No.:</b> 00
<b>Products and manufacturing process(es):</b>	<i>Product</i>	<i>Production Route</i>
	<i>Forged and Rolled Rings</i>	FR002
	<i>Forged Disc</i>	FD002
	<i>Forged shaped product</i>	FS002
<b>Mandatory conditions and sub- contractors:</b>	All mechanical and metallurgical examination carried out by Hammer Accredited laboratory ISO 17025 Machining (if applicable) by supplier included in FDO approved vendor list	
<b>Other information:</b>	Pickling (if necessary) by customer	
<b>Qualification expires:</b>	26/01/2025	

**Tested and qualified thickness and mass**




<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece mass kg</b>	<b>Qualified mass kg</b>
<i>Forged and Rolled Rings</i>	19_7003_04	175	175	810	All
<i>Forged Disc</i>	19_7003_05	200	200	310	All
<i>Forged shaped product</i>	19_7003_06	200	200	400	All

**Qualification/acceptance signatures**

<b>Manufacturer:</b> <b>FORGIA DI OSPIATE SRL</b> Via E. Villorresi, 28/30 20021 BOLLATE (MI) C.F. / P.IVA 10562540962	<b>Prepared by/Date:</b> Maurizio Cimini 27/1/2020	<b>Checked by/Date:</b> Mario Mattarozzi 27/01/2020
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The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials.

*This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.*

<b>Qualifying Company (company name/address):</b>	<b>Signature/Date:</b>
 	 12 <sup>th</sup> Feb. 2020

Milan Office PRJ III 00231824