



**FORGIA DI
OSPIATE**

**Manufacturing procedure conformity
record (MPCR) ISO 17782**

MPCR. No.: NSK001

Rev. No. : 0


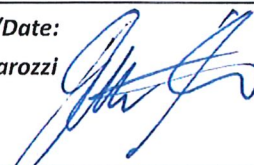
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Manufacturer name/address/ Web page:	Forgia di Ospiate Via Villorresi 28/30 Ospiate di Bollate (MI)	
Reference standard	ISO 17782-10/2018 (NORSOK M650 – Revision 4)	
Material designation and MDS No.:	ASTM A182 Gr. F51; NORSOK M630 - MDS D44, Revision 5.	
Manufacturing Procedure Summary doc. No.:	MPS No.NSK001	Rev. No.: 00
Products and manufacturing process(es):	<i>Product</i>	Production Route
	<i>Forged and Rolled Rings</i>	FR001
	<i>Forged Disc</i>	FD001
	<i>Forged shaped product</i>	FS001
Mandatory conditions and sub- contractors:	All mechanical and metallurgical examination carried out by Hammer Accredited laboratory ISO 17025 Machining (if applicable) by supplier included in FDO approved vendor list	
Other information:	Pickling (if necessary) by customer	
Qualification expires:	26/01/2025	

Tested and qualified thickness and mass

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece mass kg	Qualified mass kg
<i>Forged and Rolled Rings</i>	19_7003_01	250	250	1200	All
<i>Forged Disc</i>	19_7003_02	300	300	460	All
<i>Forged shaped product</i>	19_7003_03	300	300	560	All

Qualification/acceptance signatures

Manufacturer: FORGIA DI OSPIATE SRL Via E. Villorresi, 28/30 20021 BOLLATE (MI) C.F. / P.IVA 10562540962	Prepared by/Date: Maurizio Cimini 27/1/2020 	Checked by/Date: Mario Mattarozzi 27/01/2020 
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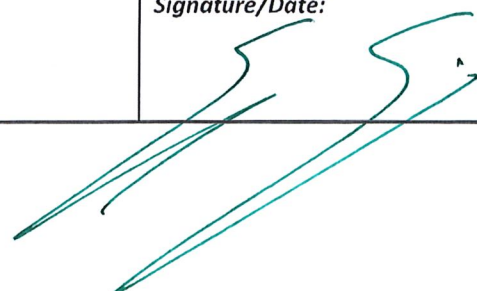
The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials.

This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.

Qualifying Company (company name/address):	Signature/Date:
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Lloyd's Register Verification Limited
A member of the Lloyd's Register group 

Milan Office PRJ11100231829

 12th Feb 2020